



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

**D5489-041**

**Job Sheet 171085-A**



**Part No:** D5489-041

**Job Qty:** 2 ea

**Part Name:** Wearplate Assembly



**Part Weight:** 0 lbs

**Status:** Scheduled

**Priority:** High

**Job Created:** 1/30/18

**Job Tracking No:**

**Due Date:** 1/29/18

**Created By:** Eric Larocque

**Type:** SOLD

**Description:**

**Note:** URF17-729 IPP REV:A 17.11.03 AS PER DWG REV:A DD VERF:JFS

**Ship Via:**

### Bill of Materials

### Job Routing

| Op No | Operation  | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |              | Sign-off            |
|-------|------------|-------|------------|----------|-----------|---------|-----------------------|--------------|---------------------|
|       |            |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time    |                     |
| 140   | QC         | 2 pcs | 1/27/18    | 1/27/18  | 0.00      | 0.00    | QC5                   |              | <i>g</i>            |
| 150   | Autoweld 1 | 2 pcs | 1/27/18    | 1/27/18  | 0.00      | 0.61    | Automated welding     |              | <i>g</i>            |
| 160   | QC         | 2 pcs | 1/27/18    | 1/27/18  | 0.00      | 0.00    | QC10                  |              | <i>PD 15-04-25</i>  |
| 170   | QC         | 2 pcs | 1/27/18    | 1/27/18  | 0.00      | 0.00    | QC5                   |              | <i>PD 13-04-25</i>  |
| 180   | HandFinish | 2 pcs | 1/29/18    | 1/29/18  | 0.00      | 0.67    | HandFinish4           |              | <i>Jed DAS 4-26</i> |
| 190   | QC         | 2 pcs | 1/29/18    | 1/29/18  | 0.00      | 0.00    | QC3                   |              | <i>11</i>           |
| 200   | Packaging  | 2 pcs | 1/29/18    | 1/29/18  | 0.00      | 0.00    | Packaging3-2          | <i>5x602</i> | <i>APR 27 2018</i>  |
| 210   | QC21-SA    | 2 Ea  | 1/29/18    | 1/29/18  | 0.00      | 0.00    | QC21                  |              | <i>21</i>           |

Part Op 150 - \*\*\*SEE NOTE 8,10 FOR SURFACE BUILDUP\*\*\* 1- WELD AS PER DWG AND QSI004 4.5 FOR AUTOMATED  
Descriptions: WELDING USE 8259 HARDCOAT BATCH: 5024335  
180 - COAT ENTIRE TOP (CONCAVE) SURFACE WITH ROCKGUARD AS PER DWG AND PER QSI005 A/R  
ROCKGUARD BATCH: 138854  
200 - LOCATION : FP002

### Job BOM

Job BOM records could not be found.

### Job Allocations

Job Allocations could not be found.

### Part Specifications

Specifications could not be found.

Plex 1/30/18 2:02 PM dart.larocque.eric

**DART**  
AEROSPACE  
**S037084**



**Wearplate Assembly**

**PART NO: D5489 - 041**  
**Original Serial #: S036633**  
**Revision:**  
**Operation: QC**  
**Change No:**

**Mfg Date: 01/30/18**  
**Job No: 171085 - A**

**Dart Aerospace Ltd.**  
1270 Aberdeen Street  
Hawkesbury, ON K64 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: [sales@dartaero.com](mailto:sales@dartaero.com)  
[www.dartaerospace.com](http://www.dartaerospace.com)